



TECHNICAL BULLETIN

REFERENCE: 012615

DATE: January 26, 2015

PRODUCT: *Power Clamp / King Clamp / Hose End Weldment*

PURPOSE: Provide assembly instructions and fastener torque specifications

THE ISSUE: Proper component assembly is critical for safe and efficient operation

SPECIFICATIONS:

- Hose I.D. must be cleaned and degreased to provide proper mating surface contact
- Hose End Weldment must be fully inserted into hose
- Power Clamp fastener torque specification: 30 lb-ft
- King Clamp fastener torque specification: 125 lb ft

