



## TECHNICAL BULLETIN

**REFERENCE:** 110315

**DATE:** November 3, 2015

**PRODUCT:** *Hydro-Excavation Tube Cuff End Part # USLV6X8 & # USLV8X8*

**PURPOSE:** Assembly instructions

**ISSUE:**

- ASPAC injection molded urethane cuff ends feature a tight tolerance interference fit that provides a tight air seal and a rigid, durable finished assembly.
- The tight tolerance of the cuff and tube can create assembly challenges.

**SOLUTION:** Heating the urethane cuff in warm water will temporarily expand the ID slightly to ease assembly onto the mating tube.

